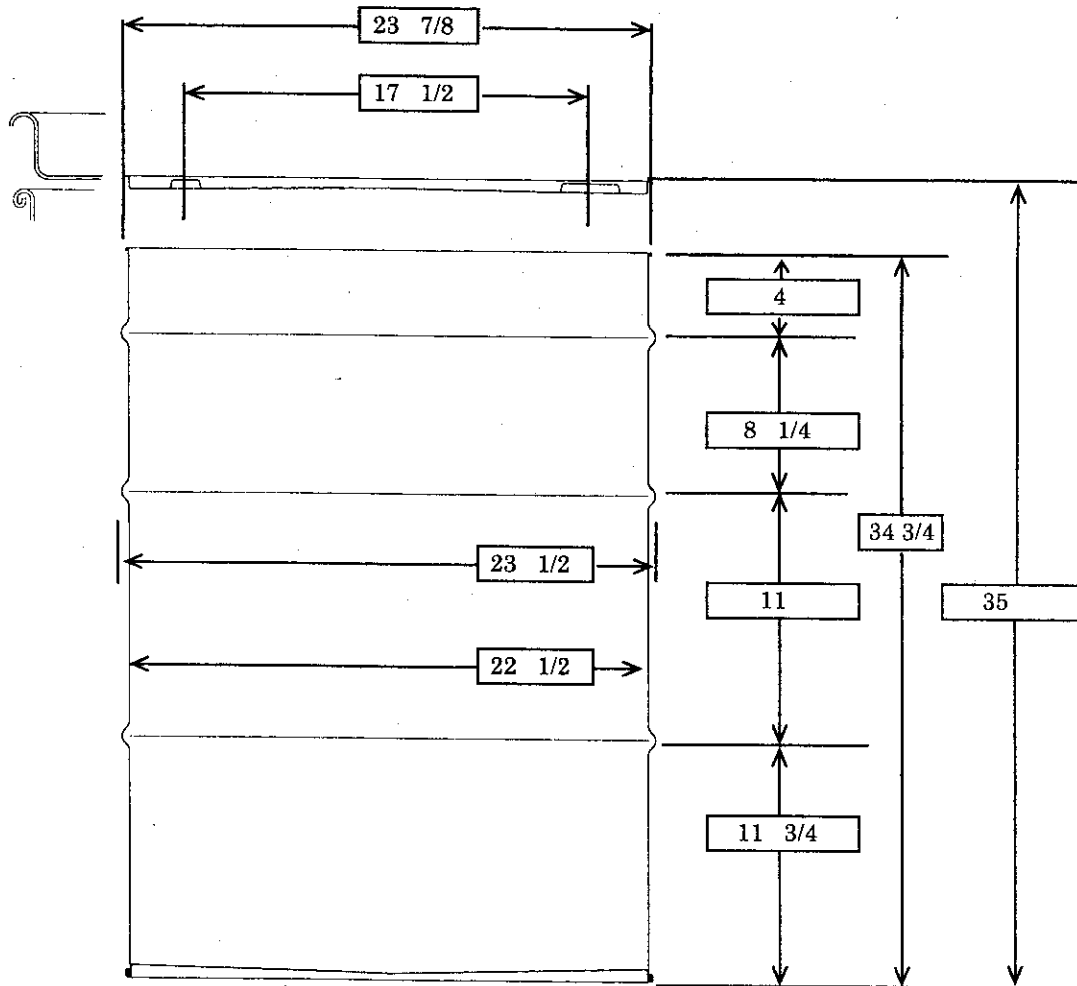


NEW STEEL 55 GALLON U.N. OPEN HEAD DRUM



Dimensional / Tolerance Chart			
Diameter over Bolt Ring Closure	$23 \frac{7}{8}$ in	$\pm 1/16$ in	606.4 mm
Diameter over Rolling Hoops	$23 \frac{1}{2}$ in	$\pm 1/32$ in	596.9 mm
Outside Drum Diameter (Between Hoops)	$22 \frac{1}{2}$ in	$\pm 1/32$ in	571.5 mm
Diameter over top bead	$23 \frac{1}{2}$ in	$\pm 1/16$ in	596.9 mm
Overall Height (with cover & bolt ring)	35 in	$\pm 1/8$ in	889.0 mm
Height, Cover off	$34 \frac{3}{4}$ in	$\pm 1/8$ in	882.7 mm
All other Height Dimensions		$\pm 1/8$ in	
Convexity of Top Head	$9/16$ in	$\pm 3/16$ in	
Convexity of Bottom Head	$9/16$ in	$\pm 1/16$ in	
All other Dimensions		$\pm 1/16$ in	

Note: The overall height is the controlling dimension and does not equal the sum of the increments.

Note: All unlabeled measurements are in inches.

Dimensional Specification